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## Trend of Container port

#### Container Port needs

**Stable & Reliable** Higher lower cost productivity **Logistics system** - investment & management **Increased** Faster & Safe & **Environmental** effective capacity & **Profitability** operation friendly port

#### Evolutionary changes of container terminals



RTGC (Rubber Tired Gantry Crane)



**RMGC** (Rail Mounted Gantry Crane)



ARMGC
(Automated Rail Mounted Gantry Crane)



#### **UCW** system

- The Latest, the most advanced,
- Store in containers 20~30 floor high
- Intellectual container handling
- The highest economical system

✓ Note: No.1~3 shows heavy equipment moves to carry containers. but, containers are moved by pathways in UCW system.



### About UCW system

#### UCW system – Outline



national R&D technology by Korean government

**Stack & Store containers in 20~30 floor high** 

**Fully automated intellectual system-building** 

The highest economical storage system

Name of the Patent	Registered number
Lifting device for tower type cargo storage warehouse	0457809
Tower type container loading equipment	0524663
Fixation device for container loading equipment 0524664	
Applied for a patent in various countries including America, EU, Japan, China and India	

#### UCW system - R&D partners

#### Ministry of Education, Science and Technology



Supervisor of Engines for the Economic growth In the Next Generation

#### Ministry of Land Transport and Maritime Affairs



Supervisor of Intellectual Port Logistics Technology R&D project

#### Korea Ocean Research & Development Institute



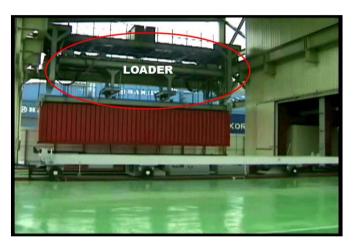
**Overall Management Organization** 

#### **Korea Maritime Institute**



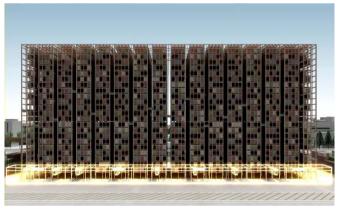
**Associated UCW Research Partner** 

#### 1. Loader



Connecting module between YT (Yard Truck) and APC (Automated Platform Car)





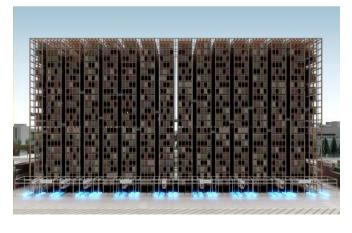
As a contact point, loader can be added depending on port throughput and space condition of the port

#### 2. APC (Automated Platform Car)



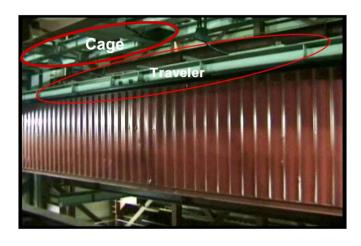
APC carries container inside under the elevator zone

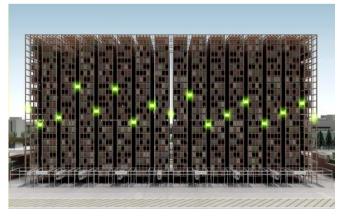
APC moves along the rail installed on the ground floor



APC moves straightly back and forth motion between inside and outside of the rack structure

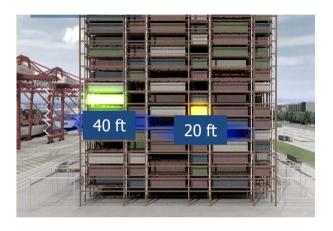
#### 3. Elevator (Cage + Traveler)





- Elevator picks up the container from APC and delivers it to rack cell
- Elevator consists of Cage and Traveler
- During elevator moves upward and downward, cage and traveler are combined
- Traveler is separated from cage after elevator stops at destined level of rack cell, and then carries the container to the rack cell

#### 4. Rack





- UCW stacks and stores, 20ft & 40ft, standard containers
- Rack cells are designed for the two type
- Each devices of UCW system is flexibly designed and prepared for troubled situation
- If a loader is out of order, it is moved out and repaired by manual operation, While repairing, other loader covers the broken loader's role.

#### UCW control system

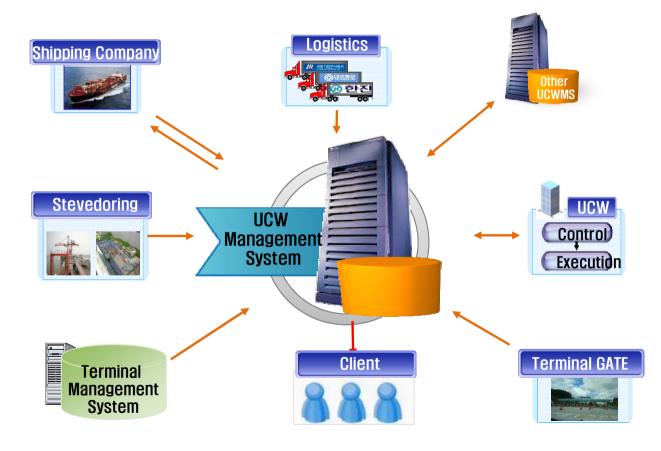
#### : Intellectual automatic operation & controlling system

**Operation** Control Execution Inventory Control **Hydraulic** Ν 1. Interface with WMS Server 1.S.V. Func' for Appliance Operating 1. Entering/Delivery MGM' -. TCP/IP Communication I/F S 2. S.V. Func' for Appliance Driving -. Entering Order -. Supervision/Control Command I/F -. System Condition I/F Т 3. S.V. Func' for Appliance Alarm -. Delivery Order -. Manual Entering R 2. RCP (Remote Control Processor) Func' -. Manual Delivery -. Entering Process Management U -. Delivery Process Management **Electricity** -. Empty Delivery -. Auto/Manual Process Management M -. Cancellation -. Operating Condition Management 1. Power Supply of Control Sys' Е 2. Machinery Device Control Func' 3. Control/Supervision PLC Ladder Program 2. Device Status Inquiry 3. Hydraulic Device Control Funct' -. Main PLC Program Ν -. Elevator PLC Program 4. Electric Device Monitoring Func' -. Device Operation -. Loader PLC Program Т -. Device Alarm -. APC PLC Program -. Device Position Α Machine 4. Control Communication Network Construction Т 3. Operation Mode Control 5. Manufacturing Panel Control PLC Ladder 1. Mechanism Monitoring -. Auto-Mode 2. Sensor Target Management 6. System Alarm Perception 0 -. Semi Auto-Mode 3. S.V. Over Run of Mechanism 4. Mechanism Limit Supervisor -. Manual Mode 7. Emergency Operation PLC Program

#### UCW management system (UCWMS)

#### : Terminal operating function

- UCWMS interact with other systems from gate, shipping company, logistics company, stevedoring company, other UCW system and clients.
- Port logistics and inland logistics are connected and managed by UCWMS

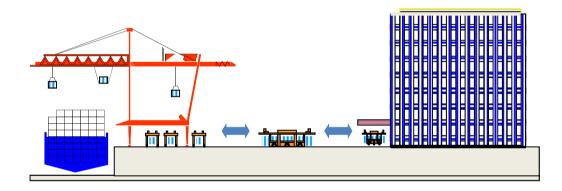




#### Logic of UCW container terminal



- interacts and gathers schedule information from shipping liner, forwarder, terminal operator.
- make new schedule for entering and delivering containers considering the container's weight and delivery date.



Item	Logistics
IMPORT CONTAINER	$SHIP \to C/C \to AGV \ (YT) \to \ UCW \ LOADER \to UCW \ APC \to ELEVATOR \to IMPORT$ $RACK \to ELEVATOR \to APC \to UCW \ LOADER \to EXTERNAL \ TRUCK \to GATE$
TRANS CONTAINER	$SHIP \to C/C \to AGV(YT) \to UCW \ LOADER \to UCW \ APC \to ELEVATOR \to TRANS$ $RACK \to ELEVATOR \to UCW \ APC \to UCW \ LOADER \to AGV \ (YT) \to C/C \to SHIP$
EXPORT CONTAINER	GATE $\rightarrow$ EXTERNAL TRUCK $\rightarrow$ UCW LOADER $\rightarrow$ APC $\rightarrow$ ELEVATOR $\rightarrow$ EXPORT RACK $\rightarrow$ ELEVATOR $\rightarrow$ UCW APC $\rightarrow$ UCW LOADER $\rightarrow$ AGV (YT) $\rightarrow$ C/C $\rightarrow$ SHIP

# Comparison of UCW terminal & conventional terminal

#### Comparison (1)

#### : Technical comparison

Item	UCW terminal	Conventional terminal	Remarks
	20~30 stacks high	5 stacks high	▲ 500~600%
Storage	Indoor operation Ultra-high / centralized storage	Outdoor Conventional / decentralized storage	▲ Efficiency
Operation	Full automation, Unmanned	Manual work	▼ Cost
Management	Simple & Stable	Complicated Frequent error	▲ Productivity
Productivity	300~900van/berth	Avg. 150van/berth	▲ 200~600%

#### Comparison (2)

#### : Operation comparison

Item	UCW terminal	Conventional terminal
Manpower	9 persons / 3 piers	180 persons / 3 piers
Container	Prompt and precise process by unmanned Automated operation	Manual work by labor
<b>handling</b> Productivit	Productivity increase 270%	Slow working speed and inaccuracy
Service	Safe storage in rack structure	Frequent damage and safety accidents
	Prevented deterioration, Maintain constant temperature and humidity	Damage by storm or gale



#### Comparison (3)

#### : Model Analysis

KMI analyzed UCW system in case of container terminal with 4berths for 50,000teu ship and annual capacity is 2.4mil.teu

Yard efficiency 475%

per m<sup>2</sup>

UCW terminal	<b>Busan port</b>
13.8 TEU/m <sup>2</sup> *Year	2.9 TEU/m <sup>2</sup> *Year

**Productivity** per hour 270%



UCW terminal	<b>Busan port</b>
45 Van/ 1 loader	16.7 Van/1 RTGC

**Manpower** per berth 85%



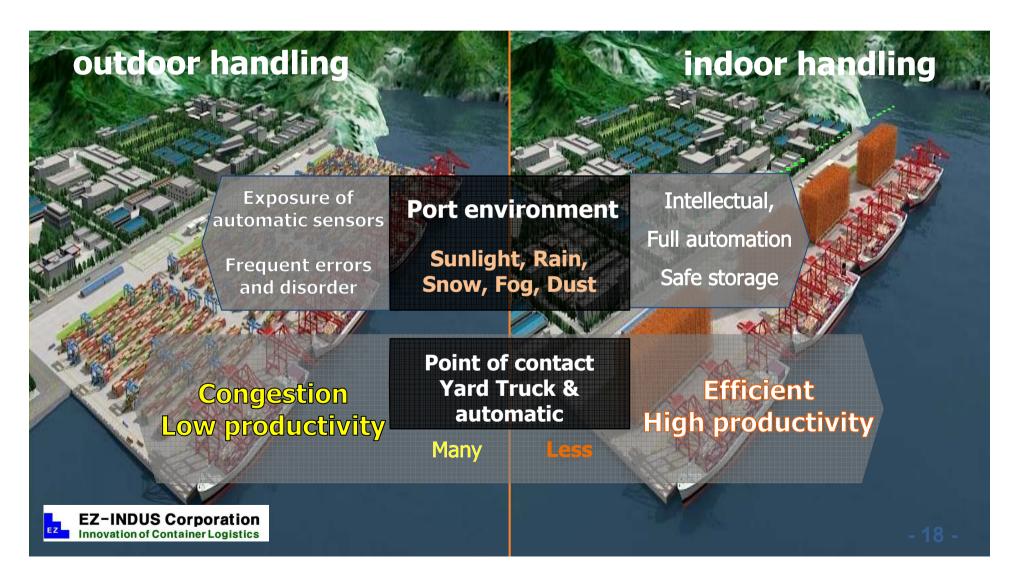
<b>UCW terminal</b>	Busan port
9 p/berth	60 p/berth



#### Comparison (4)

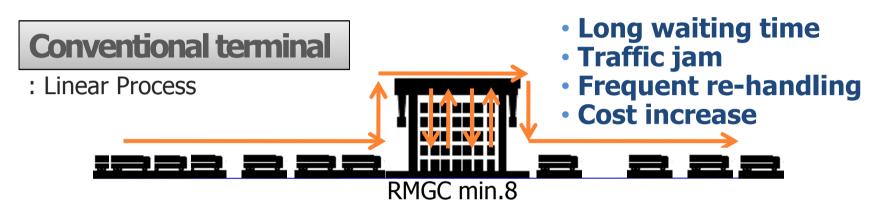
#### **Conventional terminal:**

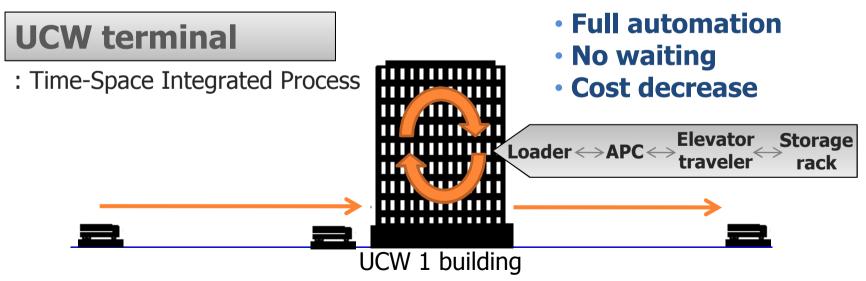
#### **UCW terminal:**



#### Comparison (5)

Yard operation





### Why UCW system?

#### Benefits of UCW

#### **UCW** terminal benefits for the all port stakeholders

#### **Port operator**

- could handle massive container volume
- could reduce operation & maintenance cost
- could give more qualified service to clients
- could have competitiveness than other port
- could achieve green, clean & safe port

#### **Shipping liner**

- could save wharfing cost
- could service more faster delivery
- could object competitiveness

#### **Investor**

could return investment in relatively shorter time

#### Government

- could reduce national logistics cost
- could growth of relevant industries
- could development & acceleration of hinterland
- could save marine environment and resources
- could use land with high efficiency



#### 1. Efficiency

Normally containers are spread out over wide area of the container yard in the port. With UCW, they will be able to be consolidated efficiently inside of UCW system.

- Simplify working procedures which lead to faster and more productive work environments
- Raise the storage capacity of the container equipment
- Minimize re-handling or re-marshalling of containers
- Reduce bottleneck-effect in quay wall
- Shorten traffic lines
- Reduce waiting time of vessels
- Fast rotation of the vessels
- Acquiring high priority of a port of call from container ships



#### 2. Cost Reduction

- Increase productivity and profit of port through fast circulation of container logistics
- Reduce labor expenses and operation cost due to fully automated system
- Save time and cost for both port operator and shipping companies from reducing demurrage
- Reduce maintenance and repair cost of port working equipment
- Reduce construction cost from land and foundation



#### 3. Mechanical Aspects

- Introduction to fully automated system
- Organize container freights by warehousing and delivery order from fully automated control and management system
- Every container process carried out in the rack-structured building
- Minimized manual labor and manpower owing to the automated equipment
- Safe working environment



#### 4. Order made Design

Optimized design for each port depending on expert site survey, cargo volume, port condition etc.

#### **5. Environmental Aspects**

- Use electricity and oil pressure for operation
- Reusable and recycled oil for power to minimize environmental pollution
- Minimize air pollution and dust in port due toworking process inside of UCW building



#### 6. Industrial Complex in port hinterland

- One-stop and integrated service like manufacturing packaging and distribution etc. for the faster container handling
- Increase cargo volume and profit of the port
- I Green place and convenient facilities for the users of the port and residents in the near city



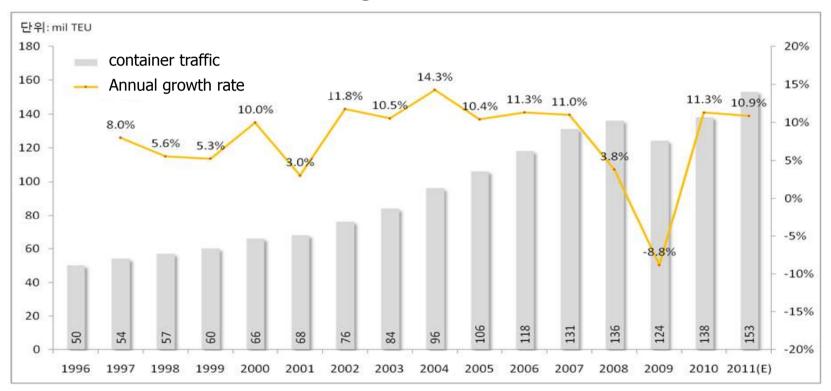


**UCW** container terminal

## The world market trend of UCW-System

#### Market forecasting of UCW system

#### International Annual growth rate of container traffic



Sources: Clarkson, Container, Intelligence Monthly, October 2010, KMI Data

KMI estimate "The international annul growth rate of container traffic" will be increased about 10% every year compared with the previous year. Therefore annual creation size about the world market of UCW will be reached more than 4.7billion USD even though the existing remodeling market exclude.



## Proposals for national R&D technology

#### Proposals

- For speedy commercialization of national R&D technology, let EZ-INDUS Corporation propose as following several measures because it has validity Government support the effective institutional fosterage policy & strategy.
  - O Fostering the UCW Test Bed for continuous improvement the technology & marketing promotion.
  - O Speeding up the introduction of UCW through giving an additional points in case the private contractors adopt UCW when the Government select the private capital contractor about the newly domestic(local) ports development as a national undertaking.
  - O Improving the public confidence through the positive marketing cooperation between the relevant governmental institution when companies work in obtaining order foreign ports-oriented.
  - O Supporting the financial Incentive enable to lend the domestic (local) low interest policy loan for foreign ports with a view to introduce UCW.



#### **UCW** system, your key solution.

### Thank you.

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